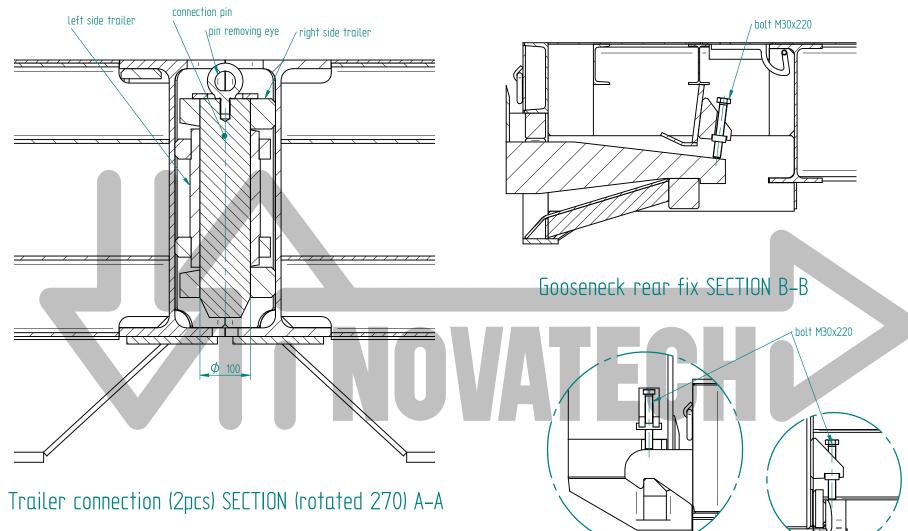


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	ale 50	Mass 22000 kg	Metric:mm		ITECH >	Skudehavnsvej 30, DK9000 Aalborg Phone: +45 98165009 Fax: +45 98168097	Rev.
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## CONNECTION INSTRUCTION:

- 1. PLACE TRAILERS CLOSE TO EACH OTHER ON EVEN GROUND BY HELP OF CRANE OR FORKLIFT IN THE WAY THAT CONNECTION PIN HOLES ON BOTH TRAILERS ARE AXIALLY ALIGNED.
- 2. CONNECT IT WITH CONNECTION PINS (SEE SECTION A-A ).
- 3. BY HELP OF CRANE OR FORKLIFT, GUIDE GOOSENECK TOES OF GOOSENECK INTO GOOSENECK TUNNELS OF TRAILER. LIFT GOOSENECK FRONT END TO CLOSE GAPS BETWEEN TRAILER HOOKS AND GOOSENECK PINS (SEE DETAIL C ) AND BETWEEN GOOSENECK TOES AND TRAILER GOOSENECK BEAM (SEE SECTION B-B ). PUT THE FIXING NUTS AND BOLTS AT THE BACK OF GOOSENECK TOE THRU THE HATCH IN TRAILER PLATFORM (SEE SECTION B-B), AND ON TOP OF TRAILER HOOKS (DETAIL C , D ), TIGHTEN IT.

## Gooseneck front fix DETAIL C DETAIL D

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